

PM-50 Phenylmethyl Silicone Fluid

Phenylmethylsiloxane Fluid (low Phenyl content) Excellent Hi & Lo-Temperature Stability (CAS # 63148-52-7)



PM-50 Phenylmethyl Silicone exhibits extraordinary wide temperature performance and low viscosity change at temperature.

PM-50 Phenylmethyl Silicone Fluid is a clear, colorless and odorless Phenylmethyl silicone [63148-52-7] (Phenylmethylsiloxane) with a viscosity of 50cSt @ 25°C. It replaces methyl groups found in conventional PDMS Silicone oils with low percentage of Phenyl groups. In doing so, thermal stability and resistance to oxidation are significantly increased.

PM-50 Silicone Fluid remains stable at 204°C (open to air) and 260°C (closed to air).

Unlike the PM-125 and PPM-500, which possess a high percentage of Phenyl content, the PM-50 also operates at lower temperatures without the high viscosity increase experienced by PM-125 and PPM-500 (see V.T.C. values). This makes the PM-50 an excellent fluid for circulating temperature baths and heat transfer applications that need to circulate and pump the fluid over a wide service temperature range.

The fluid is further characterized by its high flash point, high dielectric strength over a wide range of temperatures, stability at extreme pressures, high resistance to shear, excellent lubricity and inertness to virtually all substrates.

PM-50 Phenylmethyl Silicone Fluid is widely used in Flow Control, Temperature Control and Motion Control technologies. It is advantageous for instruments, gauges and devices that are subject to extreme temperatures and high pressures; especially for temperatures and environments that are too extreme for conventional PDMS Silicone oils.

Applications Include: high temperature bath fluid, low temperature bath fluid, high temperature heat transfer fluid, low temperature heat transfer fluid, high temperature damping fluid, high temperature circulating bath fluid, low temperature circulating bath fluid, high temperature dielectric coolant, high

Features

- Wide service temperature range
- Clear/Colorless/Odorless fluid
- Wide Service temp range
- Excellent Lubrication
- Low VTC Fluid ...little viscosity change at temp
- Pourable fluid at low temperature
- High Resistance to Oxidation
- High Dielectric Strength
- High resistance to shear

Packaging

| | |
|-------------------------|----------------|
| 1-gallon..... | 3.7kg net wt. |
| 5-gallon pail..... | 18.5kg net wt. |
| F.O.B. Phila, PA U.S.A. | |

Typical Product Data

| Viscosity @ 25°C | Specific gravity | Viscosity/Temp Coefficient | Pour Point °C | Flashpoint °C | Ignition Temp °C | Refractive Index | Surface Tension |
|------------------|------------------|----------------------------|---------------|---------------|------------------|------------------|-----------------|
| 50cSt | 0.985 | 0.655 | -57°C | 275°C | 482°C | 1.425 | 25.0 |

Dielectric Properties

| Electrical strength | Permittivity @ 100Hz | Permittivity @ 1MHz | Dissipation factor @ 100Hz | Dissipation factor @ 1MHz | Volume resistivity ohm.cm | Dielectric Constant |
|---------------------|----------------------|---------------------|----------------------------|---------------------------|---------------------------|---------------------|
| 13.8kV/mm | 2.77 | 2.77 | 0.0003 | 0.00005 | 1x10 ¹² ohm.cm | 2.77 |

Thermal Properties

| Thermal Conductivity | Specific Heat @ 100°C | Coefficient of Expansion cc/cc/°C | Gel Time, hours 250°C in Air |
|----------------------|-----------------------|-----------------------------------|------------------------------|
| 0.15 W/(m.K) | 0.405 | 0.00096 | 220-260 hrs. |

Viscosity @ Temperature

| | |
|-----------------------|----------|
| Viscosity @ 99C..... | 14cSt |
| Viscosity @ 38C..... | 38cSt |
| Viscosity @ 25C..... | 50cSt |
| Viscosity @ -29C..... | 275cSt |
| Viscosity @ -48C..... | 520cSt |
| Viscosity @ -57C..... | 1,020cSt |

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